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Abstract of the Disclosure

Insertion devices may be used to insert [0050] portions of pre-wound coils into the slots of dynamoelectric machine components. Some machine components may have poles that have pole tips that extend away from the pole in a peripheral direction. Such pole tips may obstruct access to the slots from the axial region of the bore. The coil insertion devices may have a ram that has a longitudinal axis and may be configured to insert a portion of a stretch of pre-wound coil into a bore of the machine component. The coil insertion devices may have pushing members that move in a direction having a circumferential component with respect to the axis. The pushing members may insert portions of stretches of pre-wound coils into machine component slots

15 that are difficult to access from the axial region of the bore.